

**BEFORE YOU BEGIN**

# 555 lb Feeder Installation

Review these requirements and placement notes before assembly.

## Required items not supplied.

- Caulking Gun
- Ratchet Strap
- 3/4 inch wrench
- Allen wrench set and pliers (optional)

**STEP 2 PLACEMENT NOTE**

## Orient the feeder before fastening

Face lower part of bracket away from prevailing winds.  
In most cases, this would be facing towards the East.

# COONLESS™



## 555LB Deer And Livestock Feeder

INSTALL INSTRUCTIONS: [www.CoonlessFeeders.com/555install](http://www.CoonlessFeeders.com/555install)

### STEP 1 CUT POST LEVEL

When cutting your post, the top of the post **MUST** be **perfectly level**.



#### WARNING:

If the top of the post is not level, your feeder **will not** be level.

CORRECT



INCORRECT

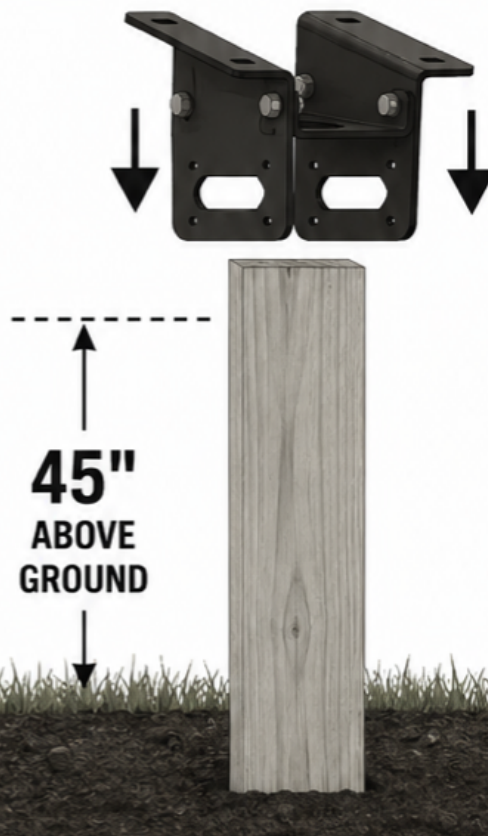


**NOTE:** This will achieve approximately **42"** feeder opening height for **maximum raccoon deterrence**.

### STEP 2 SET POST & CUT TO HEIGHT

1. Securely set your post in the ground.
2. Measure up from the ground and cut the post off so the top is exactly **45" above the ground**.

**TOP OF POST  
MUST BE  
45" ABOVE  
THE GROUND**



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## 555LB Deer And Livestock Feeder

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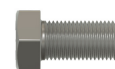


### STEP 1

Assemble the base mount brackets with the provided hardware.

1/2-20 BOLT

1/2-20 NUT



x 4



x 4



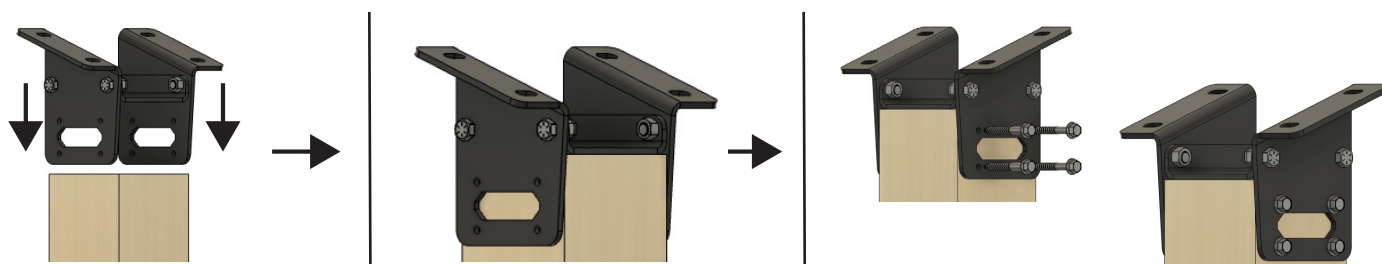
### STEP 2

Attach the assembled base mount to your 6x6 post with the provided screws.

3" TIMBER HEX SREW



x 8



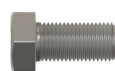
### STEP 3

Attach the Support Bracket and then the Bottom Panel to the Base Mount.

1/2-20 BOLT

1/2-20 NUT

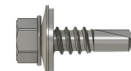
SELF DRILLING SCREWS



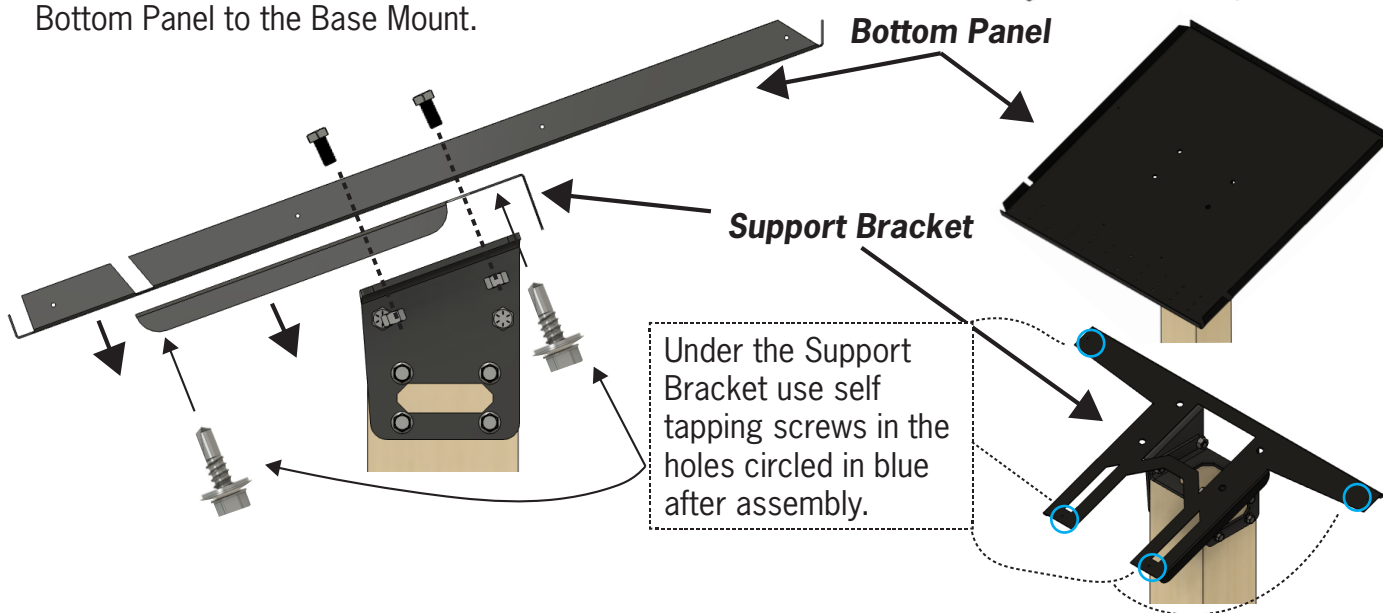
x 4



x 4



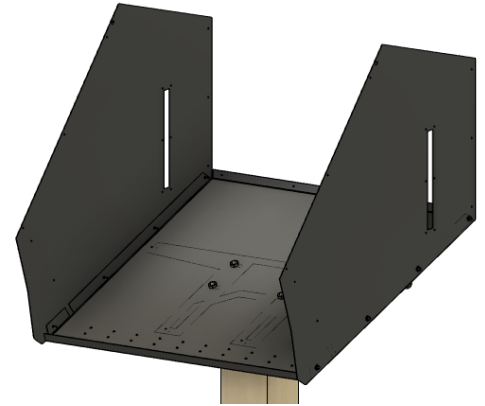
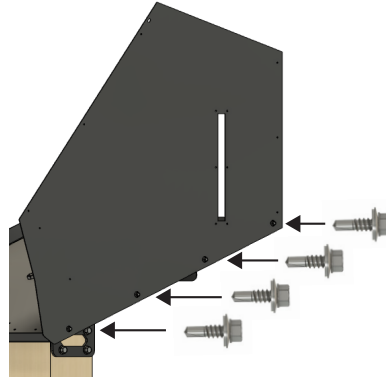
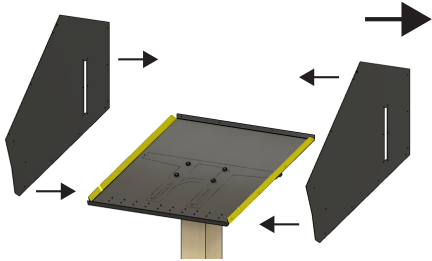
x 4



## STEP 4

Attach both Side Panels to the outside of the Bottom Panel with self drilling screws.

Before attaching Side Panels, **apply silicone to the yellow section highlighted** on the Bottom Panel where it will make contact with the Side Panels.



SELF DRILLING SCREWS

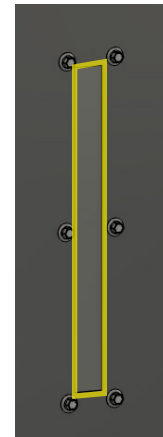
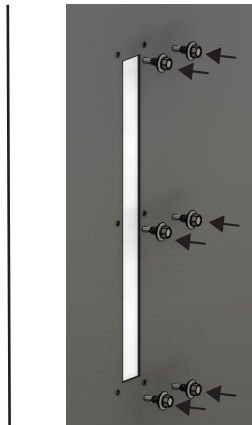
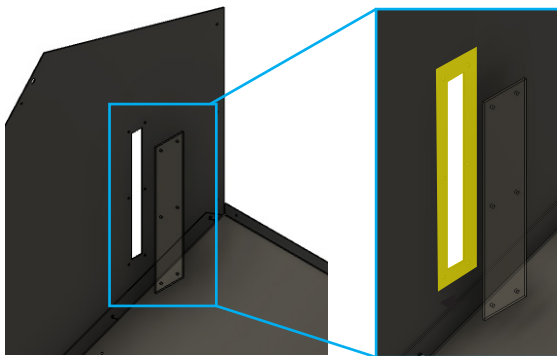


x 8

## STEP 5

Attach the Sight Glasses to the inside of the Side Panels with self drilling screws.

Before attaching Sight Glass, **apply silicone to the yellow section highlighted** on the Side Panels.



SELF DRILLING SCREWS



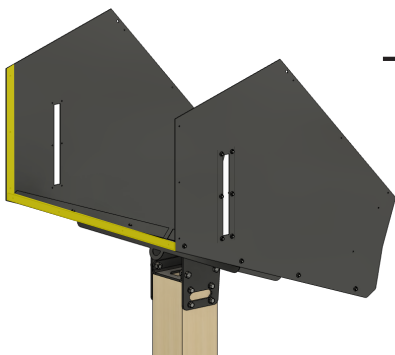
x 12

After attaching Sight Glass, **apply silicone to the outside of the feeder on the yellow section highlighted.**

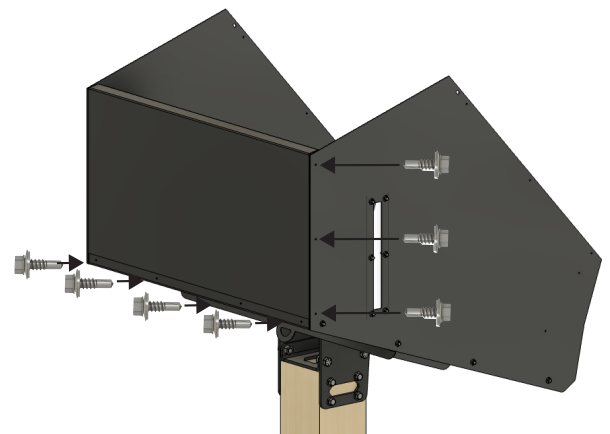
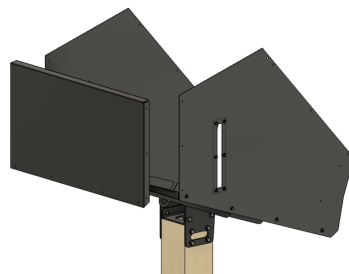
## STEP 6

Attach the Back Panel to the Feeder.

Before attaching Back Panel, **apply silicone to the yellow section highlighted** on the Bottom Panel and Side Panels where it will make contact with the Back Panel.



Note: The bent tabs on the Back Panel go on the **inside** of the feeder.



SELF DRILLING SCREWS

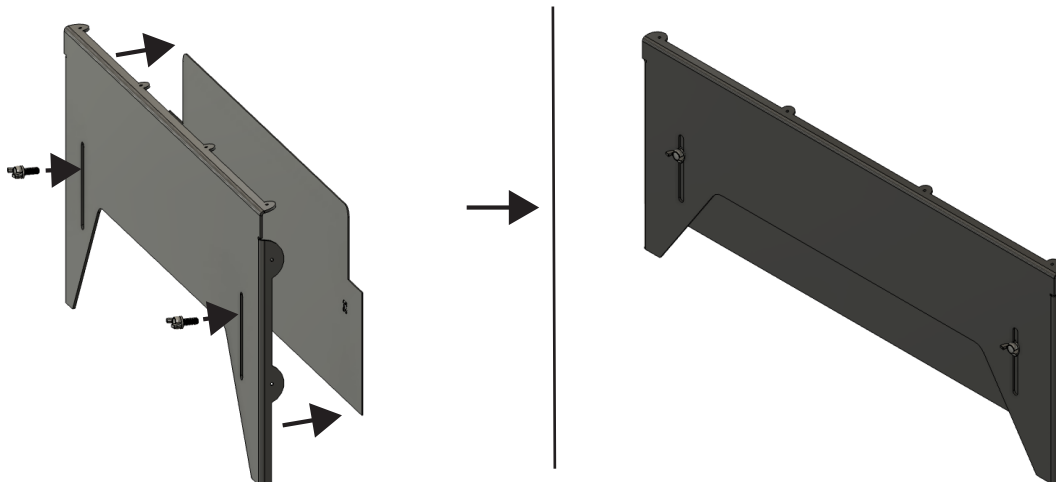
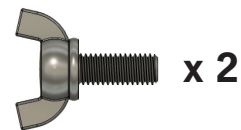


x 10

## STEP 7

Assemble the Feed Shut Off Plate and the Front Panel with Wing Bolts.

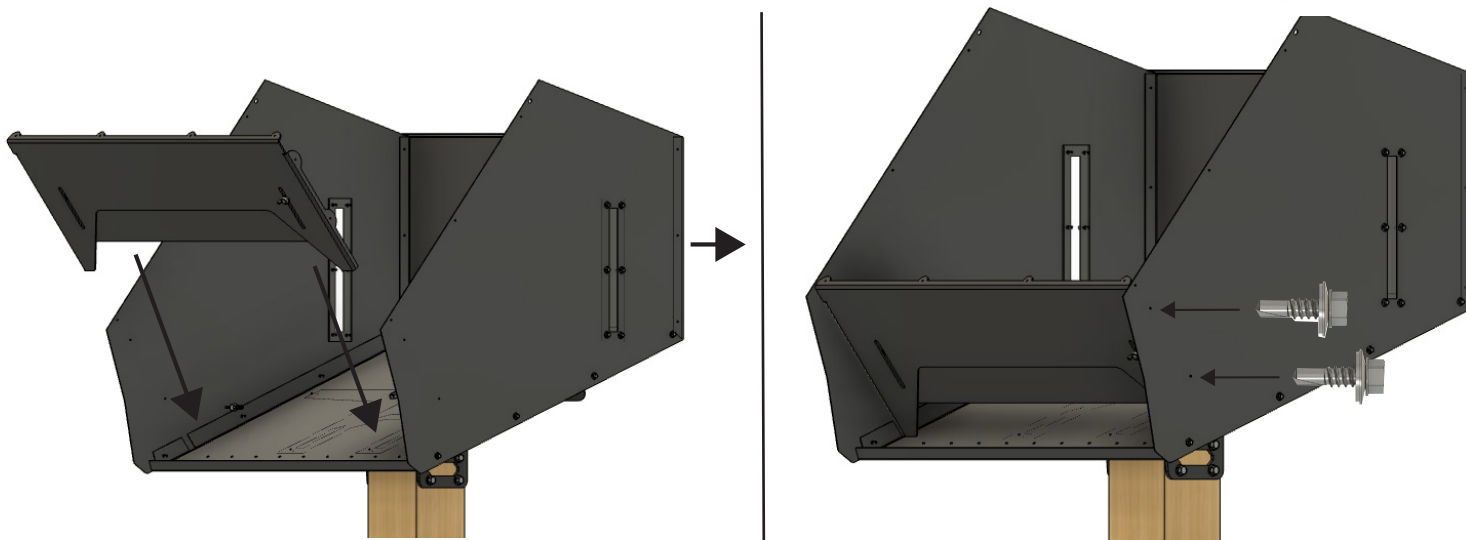
Wing Bolt



## STEP 8

Attach the Front Panel to the feeder body.

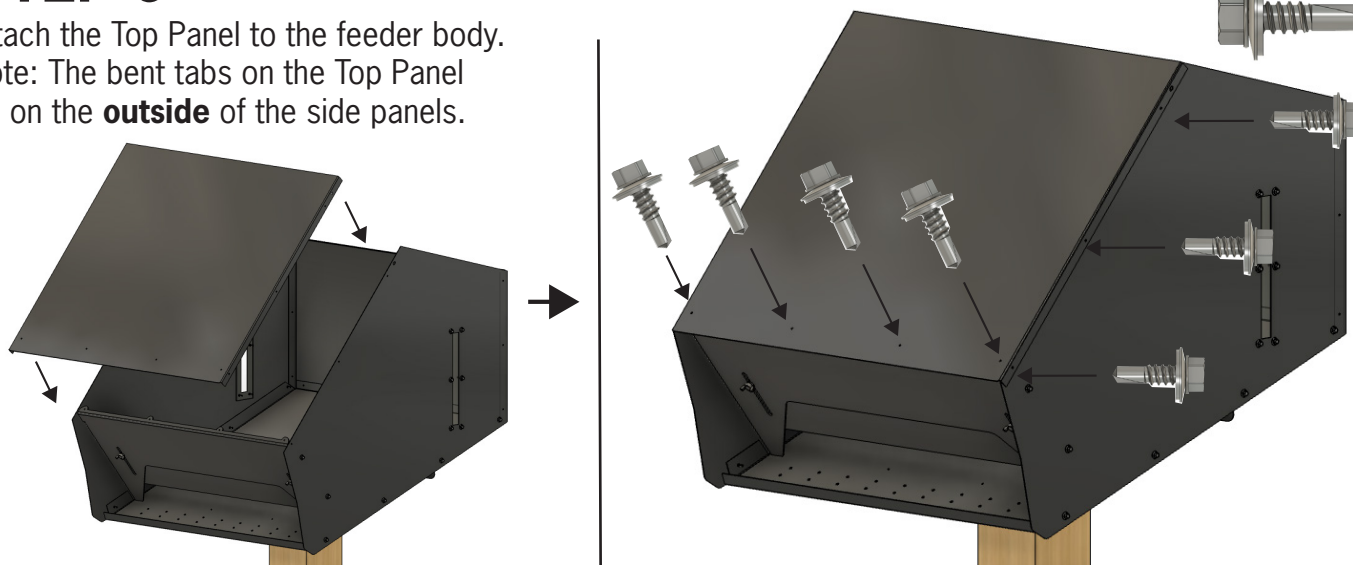
SELF DRILLING SCREWS



## STEP 9

Attach the Top Panel to the feeder body.  
Note: The bent tabs on the Top Panel go on the **outside** of the side panels.

SELF DRILLING SCREWS



## STEP 10

Attach the Lid to the Feeder Body.

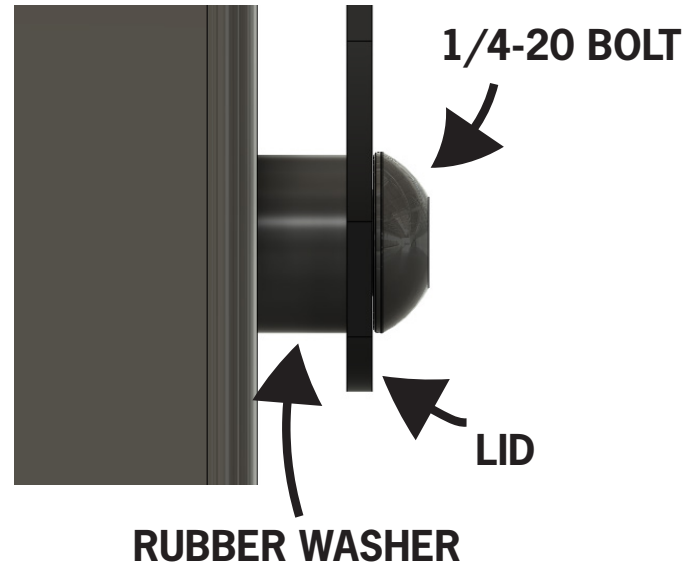
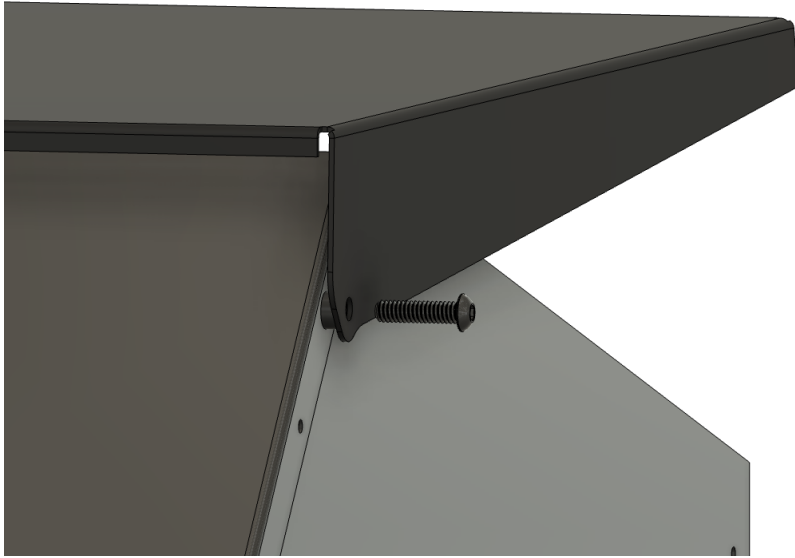
1/4-20 Bolt



1/4-20 Nut

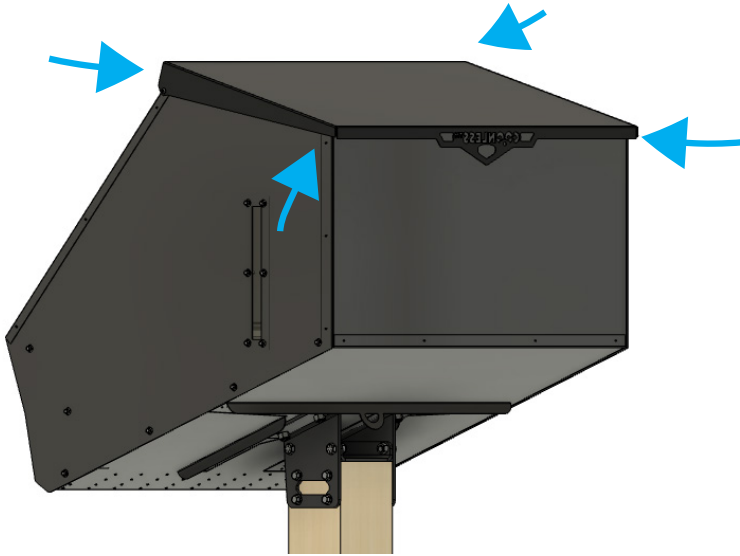


Rubber Washer



## STEP 11

With the lid open apply silicone to the corners of the lid to prevent water intrusion.

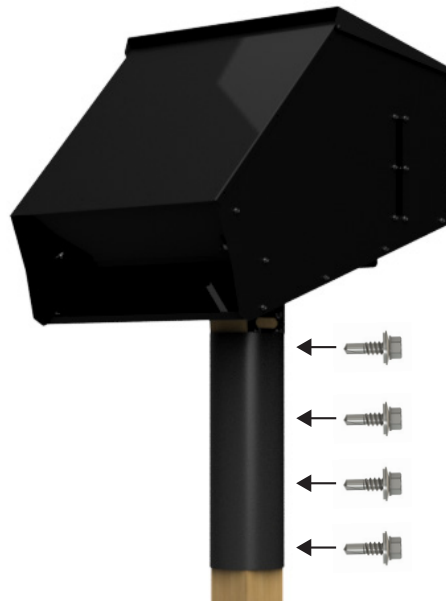


## STEP 12

SELF DRILLING SCREWS



Attach the Raccoon Baffle to the 6x6 post.



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[www.CoonlessFeeders.com/555install](http://www.CoonlessFeeders.com/555install)

**STEP 13**

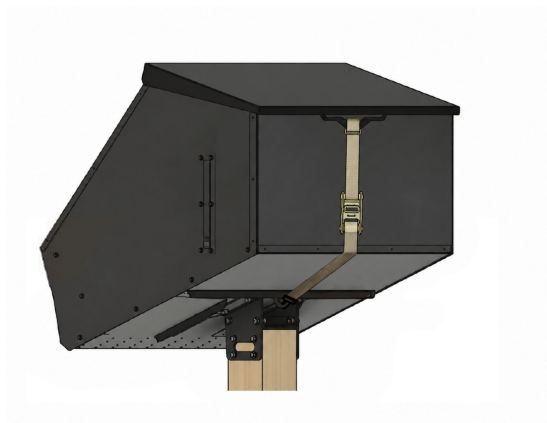
## Secure the lid with a ratchet strap

Using customer supplied ratchet strap, secure lid open when filling.

When filling is complete, use ratchet strap to secure the lid to the feeder base.



**Secure the lid open while filling.**



**After filling, secure the lid to the feeder base.**